



Countermeasures against Strong Earthquakes for Nuclear Facilities in KOREA

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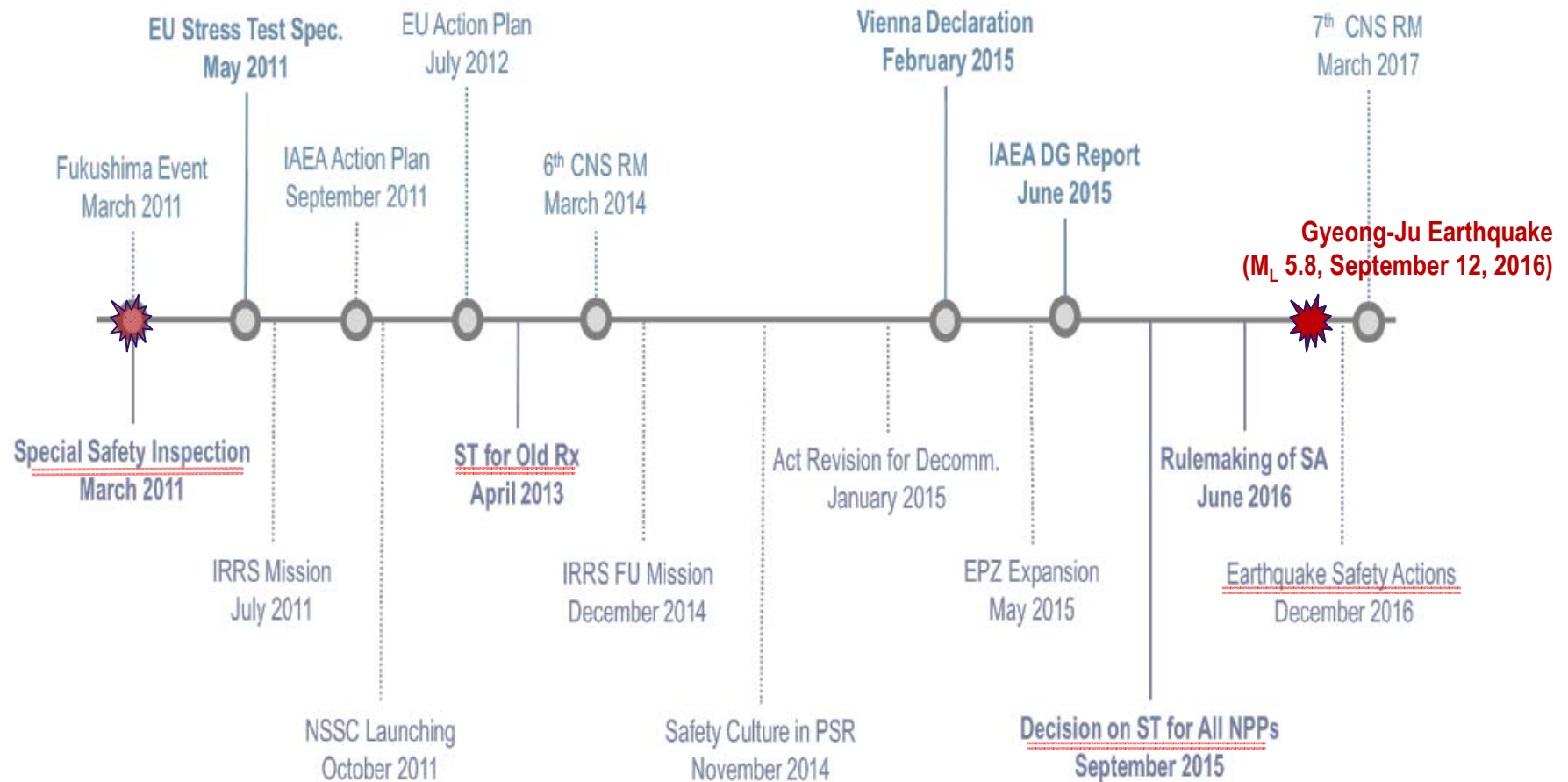
Division of Nuclear Licensing, Korea Institute of Nuclear Safety

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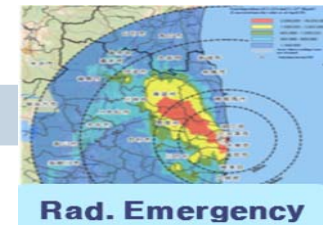
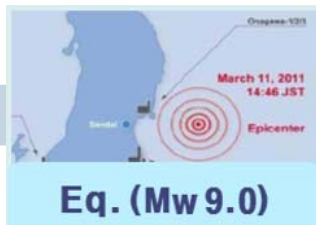
Post-Fukushima Actions in KOREA

▶ International Efforts and Korean Measures



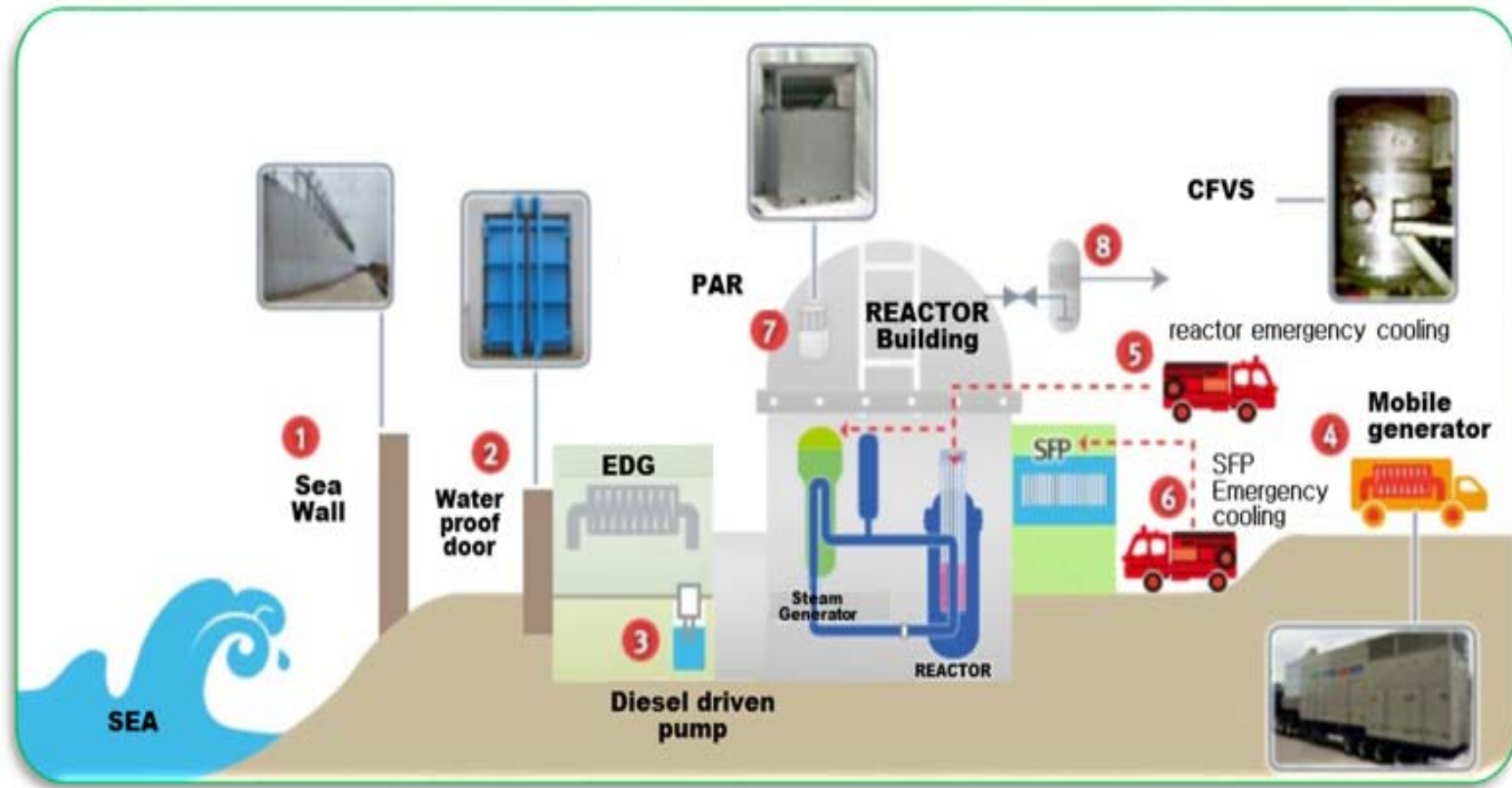
Post-Fukushima Actions in KOREA

- ▶ **Immediate Actions : Special Safety Inspection**
 - ▶ **Inspection Period and Inspectors**
 - ▶ March 21, 2011 ~ May 3, 2011
 - ▶ 73 experts (37 KINS staffs and 36 external experts)
 - ▶ **Target**
 - ▶ Safety check for Korean nuclear facilities in light of the major safety-related phenomena observed from the “Fukushima Accident”
 - ▶ **Public Acceptance**
 - ▶ Meetings with Local government, Residents, Civic organization, etc



Post-Fukushima Actions in KOREA

▶ Safety Measures for Korean NPPs



Post-Fukushima Actions in KOREA

► Implementation of Safety Action Items (53 Items)

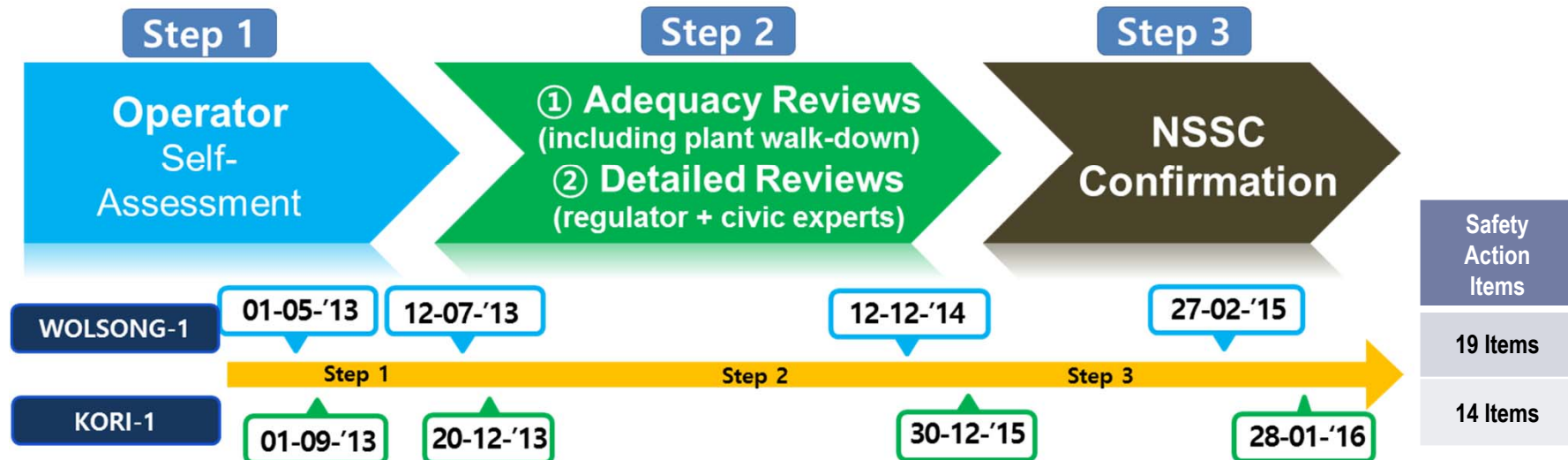
Safety of Structures and Equipment against Earthquake			Strengthening Emergency Response System		
1-1	Installation of automatic seismic trip system (ASTS)	■	5-1	Additional arrangement of radiation protection system for residents nearby NPPs	■
1-2	Seismic performance improvement of safety shutdown and shutdown cooling system	■	5-2	Revision of radiological emergency response plan to include multi-unit accident	■
1-3	Study on maximum earthquakes in nuclear power plant site	■	5-3	Additional arrangement of emergency equipment in case of long-term issue	■
1-4	Improvement of seismic performance of earthquake alarm window in main control room	■	5-4	Improvement of equipment of emergency medical facility	■
1-5	Improvement of seismic performance of Wolsong site entry bridge	■	5-5	Improvement of radiological emergency response drill	■
Safety of Structures and Equipment against Coastal Flooding			5-6	Acquisition of essential information in case of long-term power loss	■
2-1	Extension of the height of sea wall of Kori nuclear power station	■	5-7	Arrangement of protection plan for maintenance workers	■
2-2	Installation of watertight doors and waterproof drain pumps	■	5-8	Improvement of emergency response facility	■
2-3	Study on design criteria for sea level at nuclear power plant site	■	5-9	Revision of procedure for information release to public in case of radiological emergency	■
2-4	Reinforcement of cooling water intake and improvement of facilities in case of tsunami	■	5-10	Assessment of protection measures for population outside emergency planning zone	■
Securing Electrical Power and Cooling Systems			5-11	Improvement of emergency alarm system performance	■
3-1	Securement of mobile generator vehicles and electric batteries etc.	■	Safety of Kori #1 and Long-operated NPPs		
3-2	Design criteria change of alternate emergency DG	■	6-1	Drastic reinforcement of safety inspection such as periodic inspection	■
3-3	Anchoring of standby power transformers Improvement of fuel injection facility for EPG	■	6-2	Intensifying ISI for main components and pipes	■
3-4	Change of SWYD facility ownership for operation and maintenance	■	6-3	Establishment of integrated Aging Management program(AMP)	■
3-5	Setting safety measures in case of cooling function failure of SFB	■	6-4	Management of performance parameters for main active components	■
3-6	Flood prevention and restoration of Ultimate Heat Sink facilities	■	6-5	Fatigue monitoring system installation for high-grade quantitative fatigue management	■
3-7	Installation of protective barrier for outdoor tanks	■	6-6	Intensified fatigue inspection on PZR lower part to attain higher integrity	■
3-8	Supplementation of flooding preventive facilities for MSSV room & EWS pump room	■	6-7	Reliability enhancement of trip related equipment	■
3-9	Improvement of fire protection plan and strengthening of a cooperative system	■	6-8	Assessment of adequacy of operating manpower	■
3-10	Improvement of fire protection equipment	■	6-9	Enhancement of on-site electric power reliability	■
3-11	Improvement of fire brigade's fire protection capacity	■	6-10	Strengthening of purchasing quality assurance system check	■
Severe Accident Response			Safety of Research facilities, etc.		
4-1	PAR installation in containment building	■	7-1	Improvement of MCR and evaluation seismic performance of structure	■
4-2	Installation of ventilation or depressurizing facility in containment building	■	7-2	Revaluation of inundation depth of HANARO site	■
4-3	Installation of external injection loop for emergency cooling water for reactor	■	7-3	Revision of radiation emergency plan reflecting complex radiation emergency situation	■
4-4	Strengthening of education and training for severe accident	■	Additional Safety Action Items (April 2014)		
4-5	Revision of SAMG for increasing effectiveness of accident management strategy	■	A-1	Re-definition of extreme events including human-induced events and counter measures	■
4-6	Development of SAMG for lower power operation during shutdown period	■	A-2	Establishment of a stand-by emergency response team for severe accident	■
			A-3	Securement of emergency functions with dedicated features at multi-unit accident	■

Post-Fukushima Actions in KOREA

Objective of the Stress Test

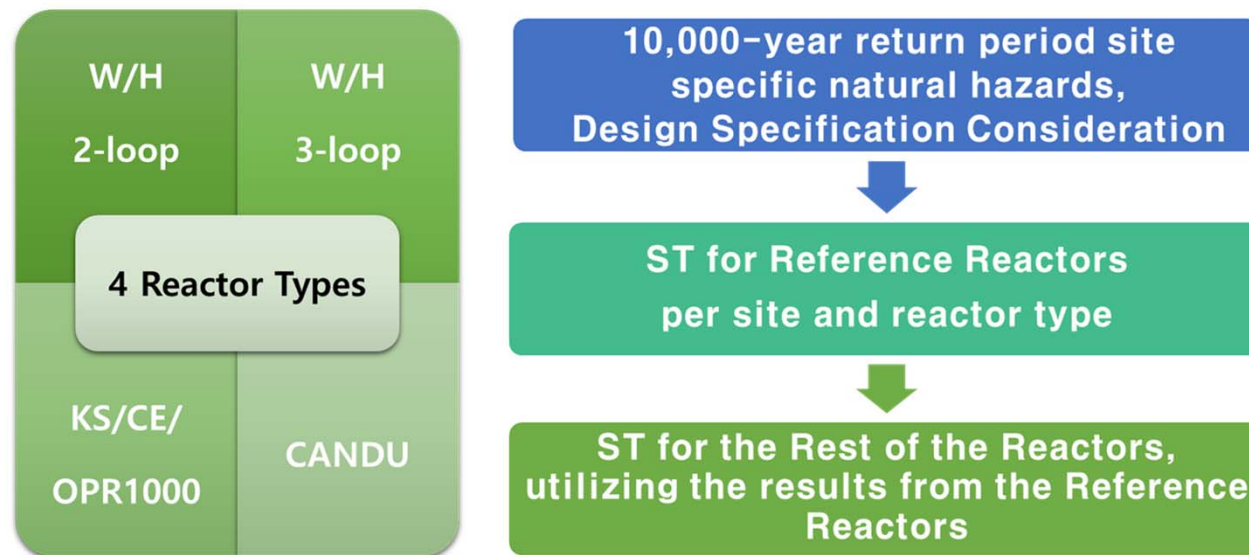
To evaluate plant response to extreme natural hazards exceeding design basis as a way to **reassess the safety of operating NPPs** and to **find the safety improvement items**

Targets	Wolsong #1, Kori #1
Items	① Earthquake ② Tsunami & others ③ Loss of Safety Function (SBO, LUHS) ④ Severe Accident ⑤ Emergency Response ⑥ Human Factors
Criteria	NSSC Stress Test Guidelines (April 30, 2013)



Post-Fukushima Actions in KOREA

- ▶ **Expand of the ST to all Operating NPPs (2016 ~ 2020)**
 - ▶ **The NSSC Decision on 45th Meeting (Sept. 2016)**



- ▶ **KHNP will start the ST with reference reactors in turn.**
 - ▶ W/H 2-loop (Kori #2), W/H 3-loop (Hanbit #1), KS/CE/OPR (Hanul #3), CANDU (Wolsong #2)

Post-Fukushima Actions in KOREA

Stress Test Area 2: Integrity of SSC against BDBEEE Seismic Events

- ▶ **Guidelines for Integrity of SSC against seismic events (2-1)**
 - ▶ **Protective action under the DBE condition (2-1-1)**
 - ▶ To provide current seismic design of SSCs and to identify the deformation or status change through the in-situ inspection
 - ▶ To provide major operator actions for preventing core damage and fuel failure at SPF after earthquake
 - ▶ **Indirect impact of seismic event (2-1-2)**
 - ▶ To identify plausible seismic induced failures of non-seismic designed SSCs and to provide preventive measures deployed in the design
 - ▶ To evaluate the elements of retarding the access of outside supporting resources and equipment

Post-Fukushima Actions in KOREA

Stress Test Area 2: Integrity of SSC against BDBEEE Seismic Events

- ▶ The significant earthquake level (minimum 0.3g) leading to loss of major safety function or severe core- damage (2-1-3)
 - Applicable seismic PRA and Seismic Margin Approach
 - Demonstration of non-existence of degradation of safety function or core damage at 10000yr-return period of earthquake
- ▶ The significant earthquake level leading to loss of containment integrity using the seismic PRA or seismic margin approaches. (2-1-4)

Post-Fukushima Actions in KOREA

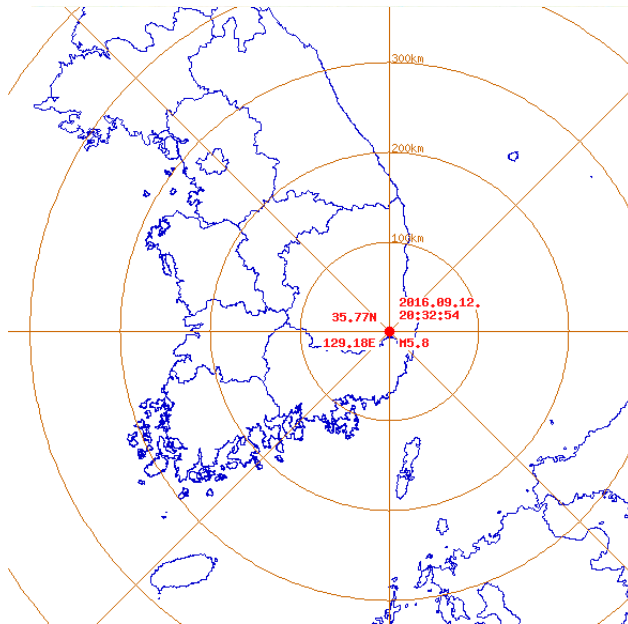
Stress Test Area 2: Integrity of SSC against BDBEEE Seismic Events

- ▶ **Guideline for Integrity of SSCs against the seismic induced internal flooding (2-2)**
 - ▶ To evaluate the probability and the consequences of seismic induced internal flooding by safety class or non-safety class SSCs with consideration of site characteristic, design and location of SSCs at 10,000 yr return period earthquake (minimum 0.3g ground acceleration)

- ▶ **Guideline for Integrity of SSCs against the seismic induced internal fire (2-3)**
 - ▶ To evaluate the probability and the consequences of seismic induced fire by safety class or non-safety class SSCs with consideration of site characteristic, design and location of SSCs at 10,000 yr return period earthquake (minimum 0.3g ground acceleration)

9.12 Gyeong-Ju Earthquake

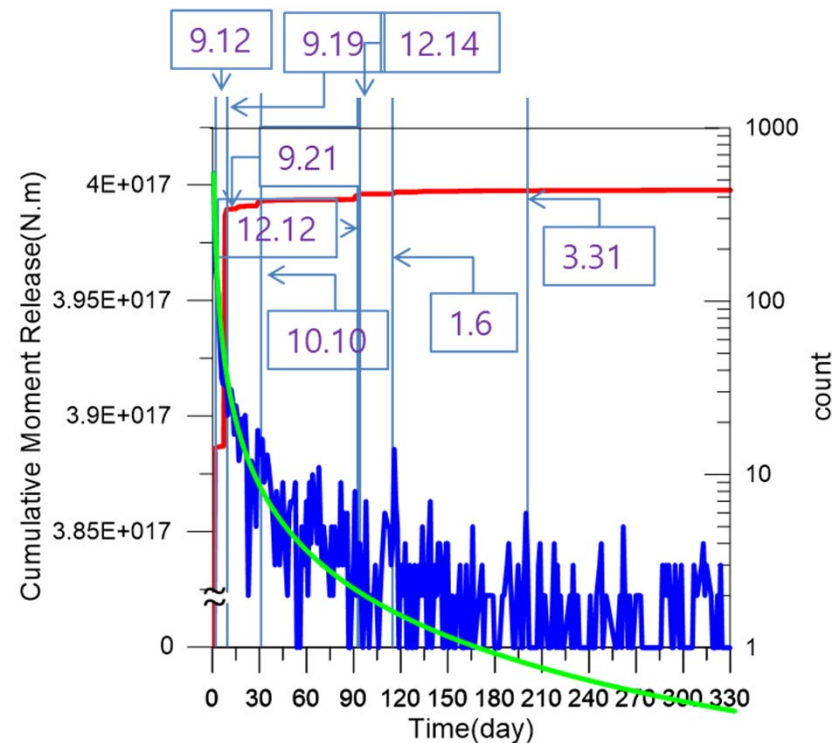
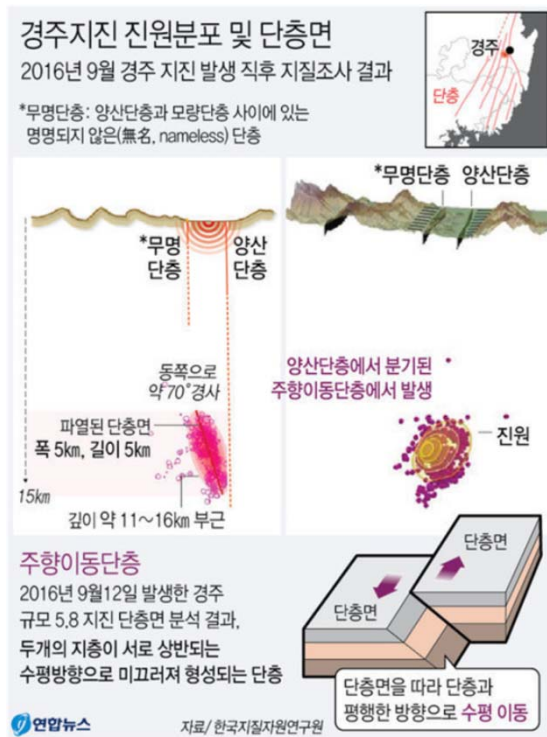
- ▶ **9.12 Gyeong-Ju Earthquake (M_L 5.8, Sept. 12, 2016)**
 - ▶ Strongest one ever instrumentally recorded in Korean Peninsula
 - ▶ The hypocenter located approximately at a depth of 15 km
 - ▶ Presently, over 600 aftershocks have been recorded.



GJ Earthquake	LAT. (°N)	LON. (°E)	Depth (km)	Mag. (M_L)
Fore Shock 2016.09.12 19:44:33	35.77	129.19	15.0	5.1
Main Shock 2016.09.12 20:32:54	35.76	129.19	14.1	5.8
After Shock 2016.09.19 20:33:59	35.74	129.19	15.5	4.5
After Shock 2017.03.31 13:46:10	35.78	129.19	9.8	3.5

9.12 Gyeong-Ju Earthquake

- ▶ 9.12 Gyeong-Ju Earthquake (M_L 5.8, Sept. 12, 2016)
 - ▶ Over 600 aftershocks at a specific planar area with 5km width and 5km length
 - ▶ Potential fault plane dipping 70° ESE, at the depth between 11km and 16km



9.12 Gyeong-Ju Earthquake

- ▶ **Safety Inspection and Impact to NPPs in KOREA**
 - ▶ **Evaluation and Inspection for the Seismic Safety of Wolsong NPPs**
 - ▶ Maximum PGA : 0.098g (Manual Shutdown : PGA > 0.1g)
 - ▶ Response Spectrum slightly exceeded the OBE DGRS

Main Shock ($M_L=5.8$)	Wolsong	KORI	Hanul	Hanbit
Distance to Epicenter (km)	28	51	148	254
PGA (KHNP)	(#1) 0.0981 g	(#3) 0.0537 g	(#1) 0.0057 g	(#1) 0.0045 g
PGA (KINS) : reference for regulator	0.1200 g	0.00378 g	0.0076 g	0.0019 g

9.12 Gyeong-Ju Earthquake

- ▶ **Safety Inspection and Impact to NPPs in KOREA**
 - ▶ Wolsong #1~4 : Manual Shutdown according to the Seismic Response Manual
 - ▶ **Safety Inspection for all NPPs and Detailed Inspection for Wolsong NPP**
 - ▶ 37 KINS Inspectors, 81 days
 - ▶ Document review, Plant walkdown, Performance Test, ILRT(Integrated Leak Rate Test)
 - ▶ No obvious evidences indicating the plant and its safety function were affected by EQ
 - ▶ **Resume operation on Dec. 5th, 2016**

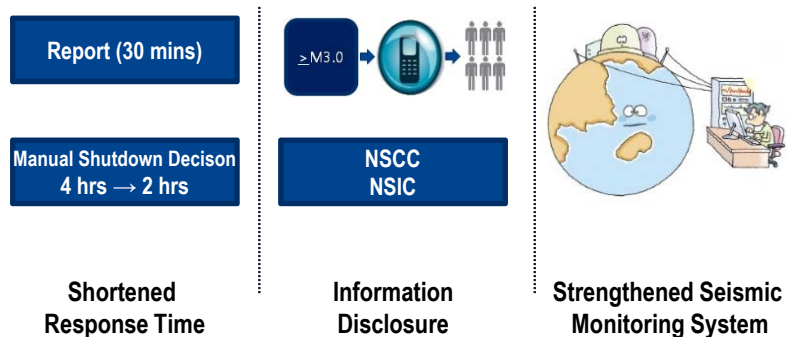


Post-Gyeong-Ju Earthquake Safety Actions

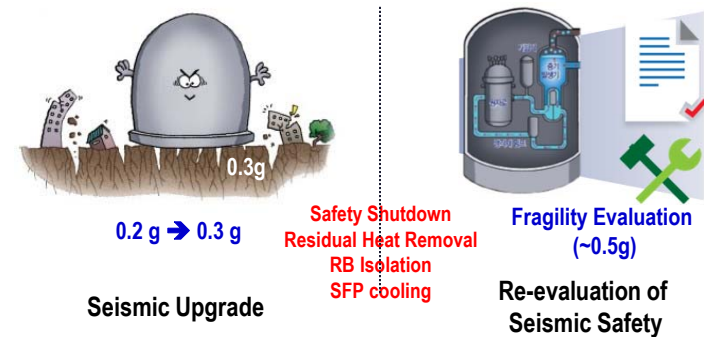
- ▶ **Post-Gyeong-Ju Earthquake Safety Actions**
 - ▶ **Announced at the 63rd NSSC Meeting on Dec. 22nd, 2016**
 - ▶ **23 Action Items under 6 Safety Categories**
 - ▶ Enhancement of Earthquake Response System
 - ▶ Seismic Upgrade and Vulnerability Evaluation for NPPs
 - ▶ Re-consider of Seismic Safety for LILRWR (Low-Intermediate Level Rad-Waste Repository)
 - ▶ Re-evaluation of the Design Basis Earthquake
 - ▶ On-site Emergency Response Facility
 - ▶ Strengthening Emergency Response Framework

Post-Gyeong-Ju Earthquake Safety Actions

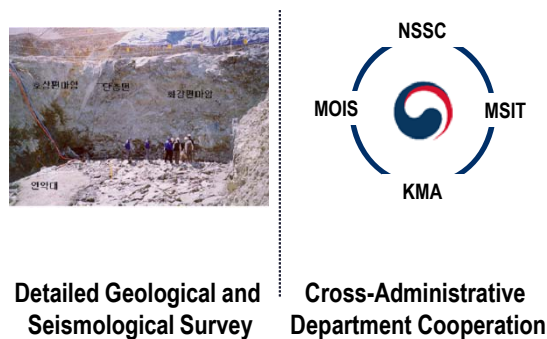
Enhancement of EQ. Response System



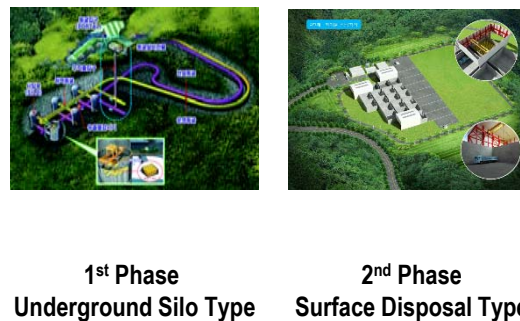
Seismic Upgrade & Vulnerability Evaluation



Re-evaluation of Design Basis EQ

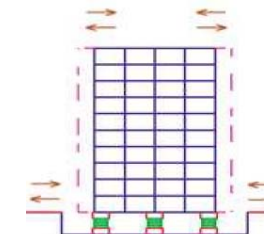


Reconsider of Seismic Safety for LILRWR



Onsite Emergency Response Facility (~2022)

500 persons
0.5 g
72 hrs Power Supply



Strengthened Emergency Response Framework

Severe Accident / Emergency Response Team

30 experts
On-site within 6 hrs
(Finished in 2017)

Post-Gyeong-Ju Earthquake Safety Actions

1. Enhancement of Earthquake Response System

▶ **Strengthening Maintenance of Seismic Instruments**

- ▶ **(KINS) Renovation of old seismic instruments of KINS for regulation**
- ▶ **(KHNP) Additional performance inspection in every 5 yrs by certified institutes**
 - ▶ According to "Notice of the Ministry of Public Safety and Security No. 2016-120
 - ▶ Revision of KINS Reg. Guide and KHNP AOP (Abnormal Operation Procedure)
 - ▶ Accuracy of recorded data of accelerometers using shaking table tests

▶ **Improvement of OBE seismic alarm algorithm (~'18)**

- ▶ **The system improvement is in progress by linking PGA and RS checks**
 - ▶ Currently, OBE seismic alarms are generated using only PGA check.

* PGA : Peak Ground Acceleration

Post-Gyeong-Ju Earthquake Safety Actions

1. Enhancement of Earthquake Response System

- ▶ **Prompt Post-Earthquake Action and Report Process**
 - ▶ KHNP shall report the NPP status to the NSSC within 30 mins after an EQ.
 - ▶ Automatic transmission of seismic records to KINS after an EQ (~2020)
 - ▶ “after an EQ” means seismic trigger more than 0.01 g.
 - ▶ **Shortening the time for the manual shutdown over OBE**
 - ▶ Decision to shutdown within 2 hrs (4 hrs previously) and shutdown within 4 hrs
- ▶ **Transparent Information Disclosure**
 - ▶ KHNP shall offer plant status to public within 60 mins after an EQ.
 - ▶ EQ with more than M_L 3.0 over within a 100 km radius of NPP site .

2. Seismic Upgrade and Vulnerability Evaluation of NPPs

▶ Seismic Performance Upgrade of Operating NPPs (1/2)

▶ Background and Purpose

- ▶ In light of the Post-Fukushima Safety Action 1-2, "Seismic performance improvement (PGA 0.2 g → 0.3 g) for safety shutdown and shutdown cooling systems"

▶ Technical Standards and Evaluation Methods

- ▶ EPRI TR-103959 "Methodology for Developing Seismic Fragilities"
- ▶ EPRI NP-6041 "A Methodology for Assessment of NPP Seismic Margin"
- ▶ Utilization of Seismic PSA, Existing SMA and Additional detailed seismic analysis

2. Seismic Upgrade and Vulnerability Evaluation of NPPs

- ▶ **Seismic Performance Upgrade of Operating NPPs (2/2)**
 - ▶ **Selection & Evaluation of the SSCs (performed by KHNP)**
 - ▶ Safe shutdown and cooling of the reactor, SFP cooling and Isolation of reactor building
 - ▶ **Seismic Upgrade ($< 0.3g$) (performed by KHNP)**
 - ▶ Retrofit of SSCs structurally vulnerable (usually, anchoring part)
 - ▶ Seismic verification tests of SSCs functionally vulnerable for PGA 0.3 g using shaking table
 - ▶ Replacement to satisfied one to PGA 0.3 g
 - ▶ **Current Progress**
 - ▶ Seismic upgrades for 21 plants were completed by KHNP and are under review by KINS.
 - ▶ Kori #2 & Hanul #1,2 are planned to be completed by Oct. 2018.

2. Seismic Upgrade and Vulnerability Evaluation of NPPs

▶ **Seismic Vulnerability Evaluation of Operating NPPs (1/2)**

▶ **Background and Purpose**

- ▶ Seismic vulnerability evaluation on the critical safety functions
- ▶ Safe shutdown and cooling of the reactor, SFP cooling and Isolation of reactor building
- ▶ Representative NPPs : Hanul #3 (KS), Kori #3 (W/H), Wolsong #3 (CANDU)
- ▶ Against postulated big earthquakes with the PGA of 0.3g, 0.4g, and 0.5g

▶ **Technical Standards and Evaluation Methods**

- ▶ EPRI TR-103959 "Methodology for Developing Seismic Fragilities"
- ▶ Utilization of Seismic PSA, Existing SMA and Additional detailed seismic analysis

2. Seismic Upgrade and Vulnerability Evaluation of NPPs

- ▶ **Seismic Vulnerability Evaluation of Operating NPPs (2/2)**
 - ▶ **Process of Seismic Vulnerability Evaluation (performed by KHNP)**
 - ▶ Selection of the SSCs based on the existing Seismic PSA results and P&ID
 - ▶ Seismic Walk-down and Seismic Fragility Analysis (Determine HCLPF values)
 - ▶ Scenario analysis for postulated EQ with 0.3g, 0.4g and 0.5g and consider mobile equipment (ex, mobile generator, mobile drainage pump) to the scenario
 - ▶ Summary of the seismic vulnerabilities
 - NPPs are intact against PGA 0.3g and 0.5g only when additional mobile type facilities are applied.
 - ▶ **Current Progress**
 - ▶ KHNP completed its evaluation on April 2017 and KINS reviewed the result (~ July 2017).
 - ▶ An external expert team reviewed the KHNP's results independently (Aug.~ Dec. 2017).

Post-Gyeong-Ju Earthquake Safety Actions

2. Seismic Upgrade and Vulnerability Evaluation of NPPs

▶ Current Status of Seismic Upgrades or Verification Tests

NPP Sites		SSCs [evaluated]	SSCs [< 0.3g]	Upgraded/ Verified	Schedule	Units
KORI		5,575	505	309	~June '18	6
HANBIT		5,076	14	14	Completed	6
WOLSONG		5,348	61	61	Completed	6
HANUL	1,2	1,794	-	-	~June '18	2
	3~6	3,543	26	26	Completed	4
Total		21,336	606	410	196 + α	24

Types	Object	Completed	In Progress	Note
Reinforcement	277	277	-	
Seismic Test	96	96	-	
Replacement	233	37	196	
Total	606	410	196+ α	

2. Seismic Upgrade and Vulnerability Evaluation of NPPs

▶ Follow-up Action Items

▶ Tentative Summary of the Follow-up Action Items

- ▶ Development of Detailed Technical Standards, Methodologies and Procedures
- ▶ Credibility Improvement of the Input Database
- ▶ Update of the SSCs List for Seismic Performance Evaluation
- ▶ Implementation of the Follow-up Actions of the Seismic Walk-down
- ▶ Reconfirmation of the Plant/System HCLFP through the Revaluation of Critical SSCs

▶ Implementation

- ▶ Preparation of the Implementation Plan for the Follow-up Action Items (by KHNP)
- ▶ Justification of the KHNP's Implementation Plan (by KINS and an External Expert Team)
- ▶ Confirmation and Initiation Order of the Plan (by the NSSC)

Post-Gyeong-Ju Earthquake Safety Actions

3. Re-Consider of Seismic Safety for LILRWR

- ▶ **Strengthening Emergency Response System**
 - ▶ Implementing remote data acquisition and observation function to existing seismic monitoring system
 - ▶ D/B establishment for variation of groundwater drainage volume (~2018)
 - ▶ Installation of additional seismic instruments at the LILRWR site (~2020)



LILRWR
(Low-Intermediate Level Rad Waste Repository)



1st Phase
Underground Silo Type



2nd Phase
Surface Disposal Type

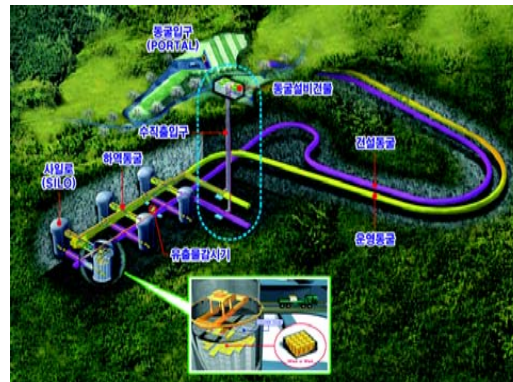
Post-Gyeong-Ju Earthquake Safety Actions

3. Re-Consider of Seismic Safety for LILRWR

- ▶ **Seismic Performance Reconfirmation for the 1st Phase LILRWR**
 - ▶ Major facilities : Silo, Rad-waste Bldg. and so on
 - ▶ Installation of supplementary facilities for drainage and power supply system
- ▶ **Seismic Upgrade for the 2nd Phase LILRWR**
 - ▶ Seismic upgrade (0.2 g → 0.3 g) of Repository Structure, Mobile Crane



LILRWR
(Low-Intermediate Level Rad Waste Repository)



1st Phase
Underground Silo Type



2nd Phase
Surface Disposal Type

Post-Gyeong-Ju Earthquake Safety Actions

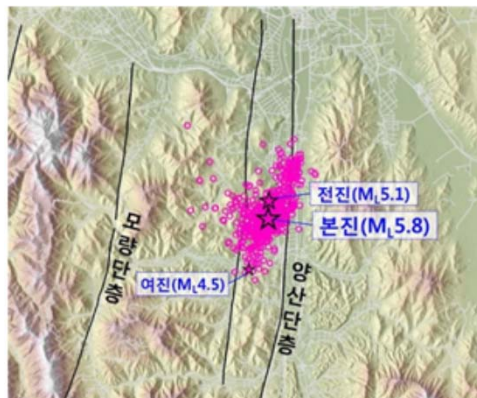
4. Re-evaluation of the Design Basis Earthquake

▶ Background and Purpose

- ▶ Characterization of the causative fault that generated the G-J earthquake
- ▶ Determination of the maximum potential earthquake (PGA)
- ▶ Re-evaluation of the design basis earthquake of adjacent NPPs

▶ Research Activities of the NSSC (2017 ~ 2021)

- ▶ Monitoring and analyzing micro-seismicity around the epicenter
 - ▶ Planned to install 140 mobile seismometers
- ▶ Geophysical survey of deep-seated seismic fault distribution
- ▶ Establishment of seismic input data and applicable methodology



Post-Gyeong-Ju Earthquake Safety Actions

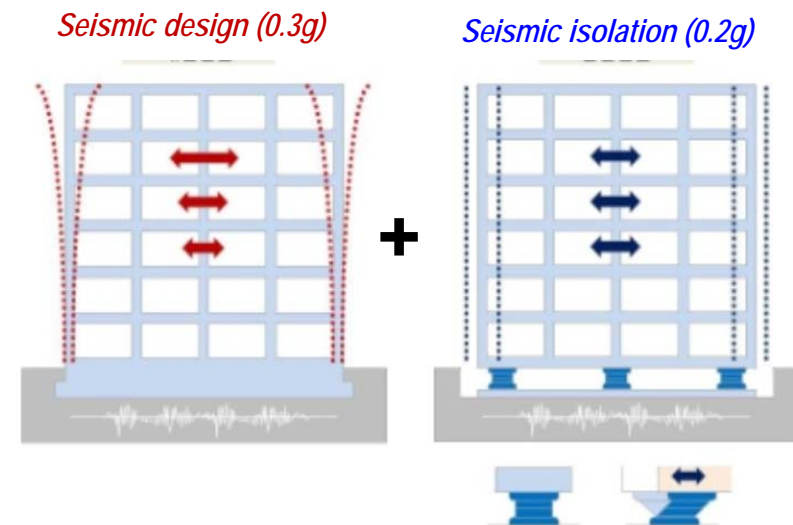
5. On-site Emergency Response Center

▶ Installation of On-site Emergency Response Center

- ▶ Location : 1 ERC on 13 m above sea-level at each NPP site
- ▶ Capacity : 4 ~ 5 stories building, 5,000 m², accommodating 500 people
- ▶ Function : PGA of 0.5g seismic design (combination with 0.2g seismic isolation), Radiation-proof, 72 hrs power supply, Emergency food, and so on

▶ Current Status

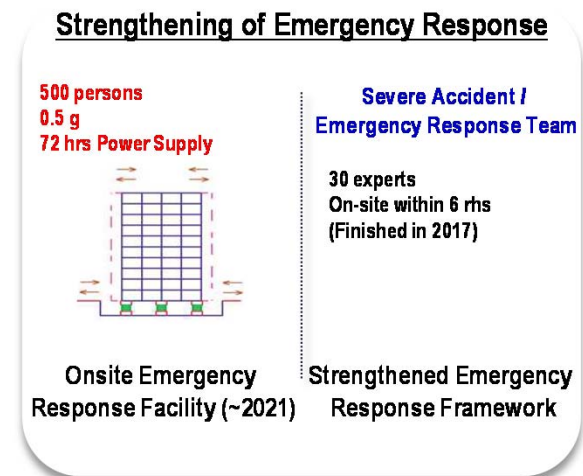
- ▶ 1st Phase : Wolsong Site (~2020)
- ▶ 2nd Phase : The Other Sites (~2022)



Post-Gyeong-Ju Earthquake Safety Actions

6. Strengthening Emergency Response Framework

- ▶ **Establishing Severe Accident Emergency Response Team (2017)**
 - ▶ Composed of 30 severe accident / emergency specialists at KHNP CRI
- ▶ **Seismic Safety Experts Recruitment for the NSSC and KINS (~2018)**
 - ▶ NSSC : 2 (headquarter) and 4 (regional office) (2017)
 - ▶ KINS : 3 experts related to seismic safety (~ 2018)
- ▶ **Strengthening Education and Training Program (~2019)**
 - ▶ Developing a long-term education program,
 - ▶ Implementing seismic disaster scenario, and so forth



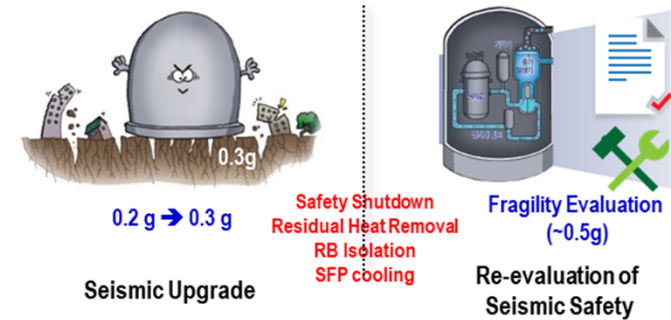
Concluding Remarks

The 23 safety action items to be managed and monitored through quarterly progress review report and semi-annual progress review meeting (~ 2022).

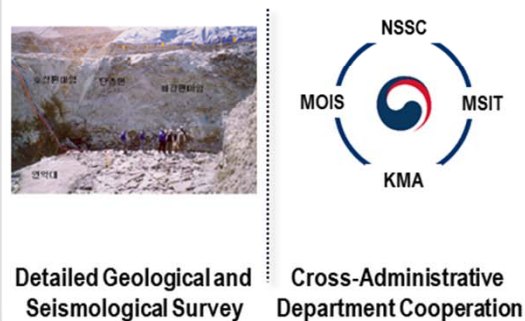
Enhancement of EQ. Response System



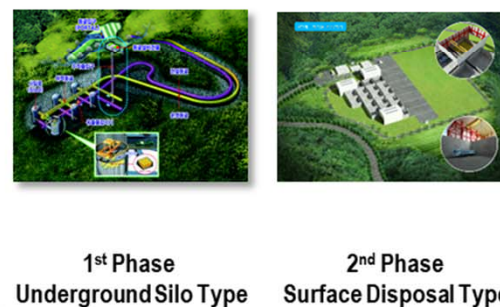
Seismic Upgrade & Vulnerability Evaluation



Re-evaluation of Design Basis EQ



Reconsider of Seismic Safety for LILRWR



Onsite Emergency Response Facility (~2022) Strengthened Emergency Response Framework



Thank you for your kind attention

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